REVISION
Ⓐ 11-14-90
C/O 9882
Ⓑ 2-3-92
C/O 10700
Ⓒ 05-27-93
C/O 10105
Ⓓ 8-18-94
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Ⓔ 02-19-96
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Ⓛ 6-14-2000
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C/013461
Ⓝ 7-13-2001
C/014101
Ⓞ 5-24-2006
C/015517
Ⓟ 4-15-2008
C/015884
Ⓠ 8-26-2008
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Ⓡ 9-01-2010
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Ⓢ 1-11-2013
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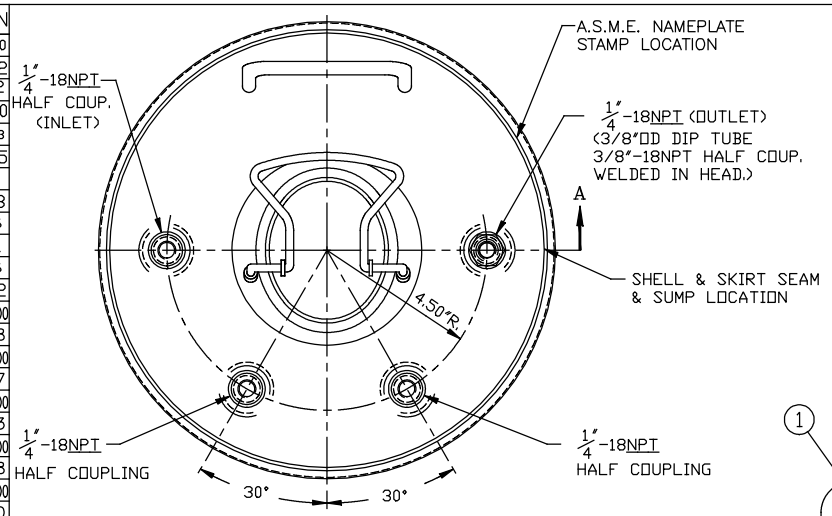
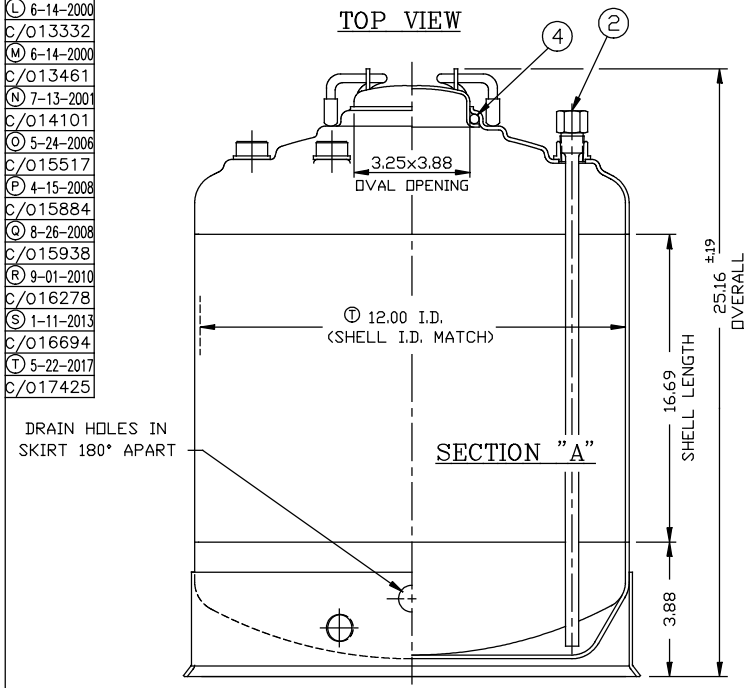
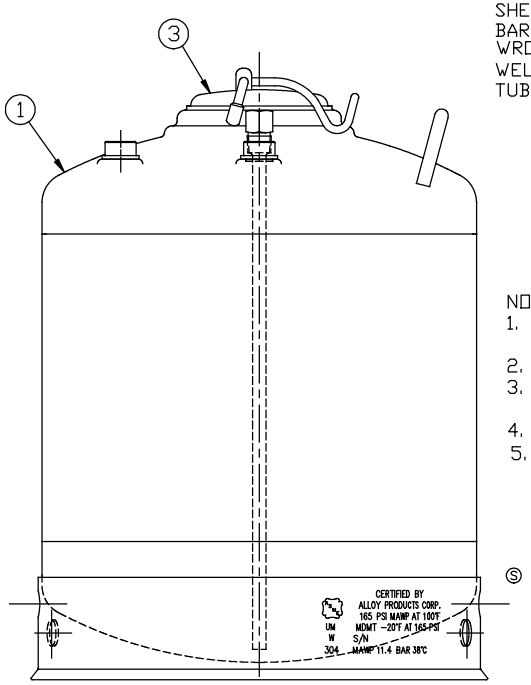
Ⓣ 5-22-2017
C/017425



TOP VIEW





ITEM	DWG./PART NO.	MATERIAL		QTY.
® 1	C208-0415-00	SOC 12" TANK WELDMENT	304	1
® 2	A206-4475-00	DIP TUBE ASS'Y	304	1
® 3	C506-0492-00	CLOSURE LID ASS'Y	304	1
* 4	A100-0100-00 A100-0161-00 A100-0361-00	CLOSURE SEAL O-RING	E.P.D.M. VITON T.E.V.	1

*SEE CURRENT SHOP ORDER FOR O-RING TYPE TO BE USED.

MATERIAL NOTE:
MATERIAL TO BE TYPE 304 STAINLESS STEEL.
SHEET/PLATE STOCK PER A.S.M.E. SPEC. SA-240.
BAR STOCK PER A.S.M.E. SPEC. SA-479.
WROUGHT/FORGED STOCK PER A.S.M.E. SPEC. SA-182.
WELDED/SEAMLESS PIPE PER A.S.M.E. SPEC. SA-312.
TUBING PER A.S.M.E. SPEC. SA-249.

NOTES:
1. CONSTRUCTION MEETS LATEST A.S.M.E. "UM" CODE & ADDENDA.
2. ALL WELDS TO BE GTAW (OR) AND GMAW.
3. MAXIMUM WORKING PRESSURE: 165 P.S.I.G. @ 100°F.
4. HYDROSTATIC TEST: 215 P.S.I.G.
5. FINISH: ELECTRO-POLISH INSIDE & OUT. WELDS ARE AS WELDED.

BT-11BT-18

CAL0889

NOTICE
THIS DRAWING AND THE DATA SHOWN ARE PROPRIETARY INFORMATION AND SHALL NOT BE USED WITHOUT APPROVAL OF ALLOY PRODUCTS CORP.

UNLESS OTHERWISE SPECIFIED
TOLERANCES
.XX DECIMALS ± .030
.XXX DECIMALS ± .015
ANGLES ± 1°
REMOVE BURRS & SHARP EDGES

DRAWN JRH
APPROVED JSH
SCALE NONE

DATE 11-20-87
REDRAWN 11-14-90

TITLE 12"ID TANK ASSEMBLY 10 GALLON
A.S.M.E. 304

ALLOY PRODUCTS CORP.
WAUKESHA, WISCONSIN

DWG. NO. B501-2450-00

REVISION T