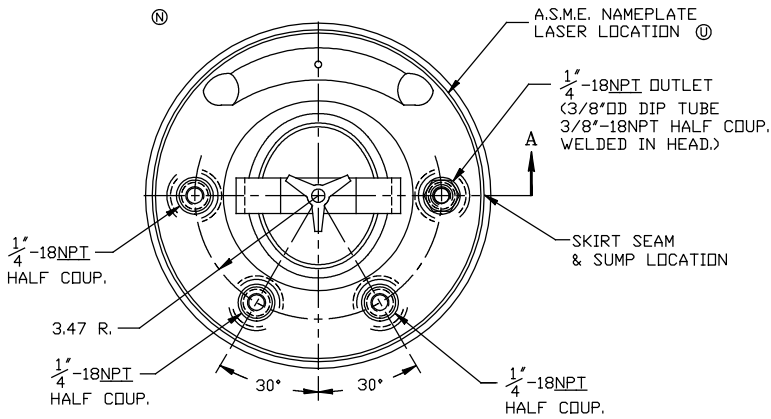
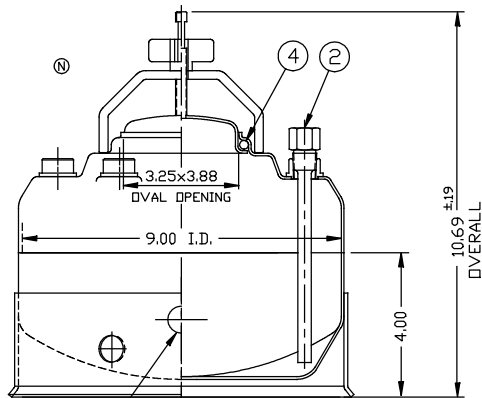


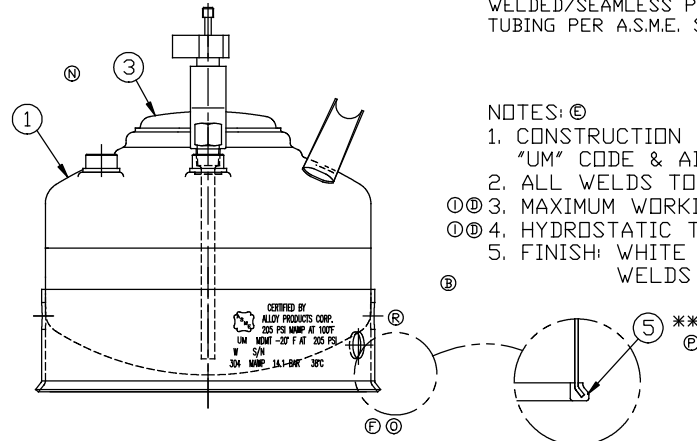
REVISION
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B)04-23-96
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C)07-29-96
C/012322
D)5-6-98
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E)5-6-98
C/012677
F)5-6-98
C/012743
G)6-16-99
C/013280
H)6-16-99
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I)6-06-2000
C/013710
J)6-06-2000
C/013461
K)7-10-2001
C/014101
L)9-11-2006
C/015555
M)10-24-2006
C/015614
N)3-26-2008
C/015884
O)8-22-2008
C/015938
P)10-13-2008
C/015992
Q)3-11-2010
C/016194
R)1-10-2013
C/016694
S)6-04-2013
C/016771
T)10-26-2016
C/017425
U)1-24-2018
C/017692



TOP VIEW



SECTION "A"



- NOTES: (E)
- CONSTRUCTION MEETS LATEST A.S.M.E. "UM" CODE & ADDENDA.
  - ALL WELDS TO BE GTAW (OR) AND GMAW.
  - MAXIMUM WORKING PRESSURE: 205 P.S.I.G. @ 100°F.
  - HYDROSTATIC TEST: 308 P.S.I.G. (E)(S)
  - FINISH: WHITE PICKLE, INSIDE & OUTSIDE. WELDS ARE AS WELDED. (C)

ITEM	DWG./PART NO.	MATERIAL	QTY.
(E) 1	C208-0305-00	SDC 9" TANK WELDMENT	304 1
(E)(A) 2	A206-4414-00	DIP TUBE ASSEMBLY	304 1
(E)(A) 3	C506-0493-00	VACUUM CLOSURE LID	304 1
(*) 4	A100-0100-00 A100-0161-00 A100-0361-00	CLOSURE SEAL O-RING	(E) E.P.D.M. (S) VITON (U) T.E.V. 1
(**) 5	A109-0003-00	RUBBER BOOT	EPDM 1

\*SEE CURRENT SHOP ORDER FOR O-RING TYPE TO BE USED.

\*\*ITEM 5 IS OPTIONAL. INSTALL ONTO SKIRT (E) WHEN P/N B501-4668-00-X-R IS ORDERED. (X BEING O-RING CHOICE E, F, OR V).

MATERIAL NOTES:  
 MATERIAL TO BE TYPE 304/316 STAINLESS STEEL. SHEET/PLATE STOCK PER A.S.M.E. SPEC. SA-240. BAR STOCK PER A.S.M.E. SPEC. SA-479. WROUGHT/FORGED STOCK PER A.S.M.E. SPEC. SA-182. WELDED/SEAMLESS PIPE PER A.S.M.E. SPEC. SA-312. TUBING PER A.S.M.E. SPEC. SA-249.

BT-15	NOTICE	UNLESS OTHERWISE SPECIFIED	DRAWN	PH	DATE	TITLE 9" ID TANK ASSEMBLY 1 GALLON W/VACUUM LID & METAL SKIRT A.S.M.E. 304
	THIS DRAWING AND THE DATA SHOWN ARE PROPRIETARY INFORMATION AND SHALL NOT BE USED WITHOUT APPROVAL OF ALLOY PRODUCTS CORP.	TOLERANCES .XX DECIMALS ± .030 .XXX DECIMALS ± .015 ANGLES ± 1°	REMOVE BURRS & SHARP EDGES	APPROVED	PE	
BT-1			SCALE	NONE		DWG. NO. B501-4668-00
		ALLOY PRODUCTS CORP. WAUKESHA, WISCONSIN				REVISION U