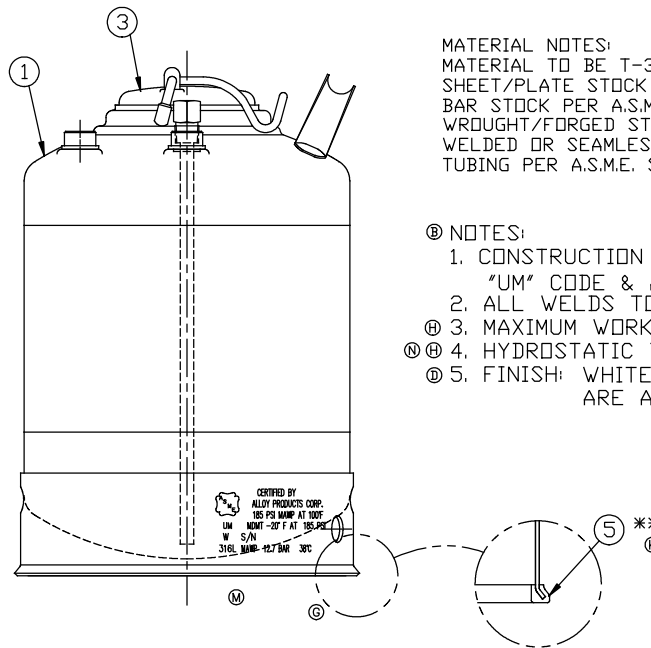
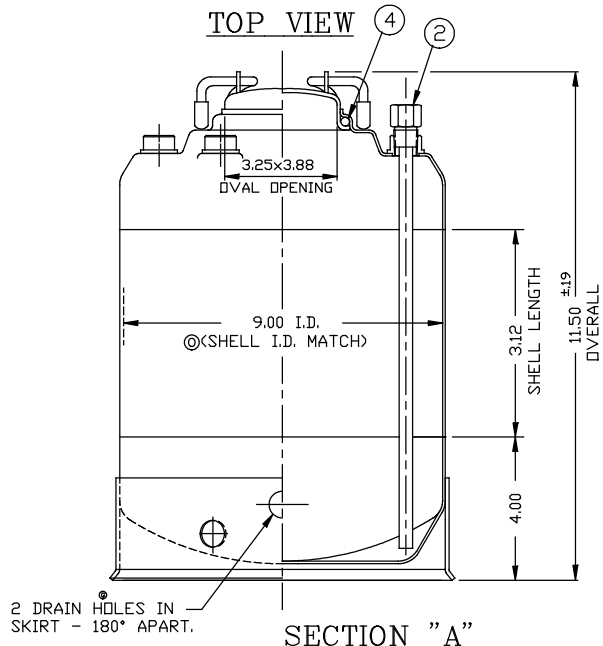
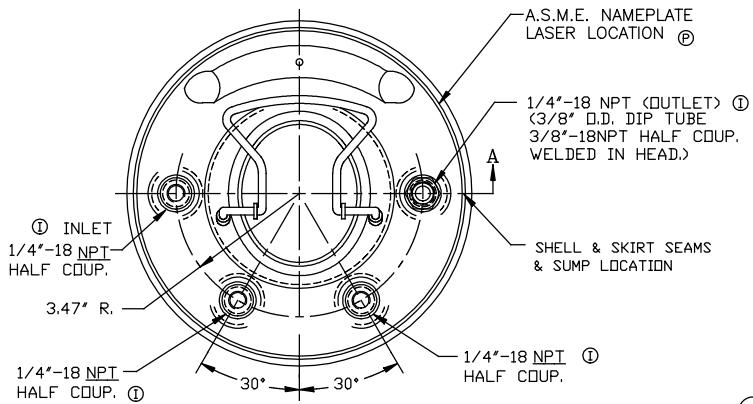


REVISION
A 07-10-96
C 012322
B 11-19-97
C 012677
C 5-24-99
C 013332
D 5-24-99
C 013280
E 7-13-2001
C 013461
F 7-13-2001
C 014101
G 7-18-2006
C 015555
H 10-16-2006
C 015614
I 3-19-2008
C 015884
J 6-23-2008
C 015938
K 10-10-2008
C 015992
L 3-25-2010
C 016194
M 1-17-2013
C 016694
N 5-28-2013
C 016771
O 02-16-2017
C 017425
P 1-25-2018
C 017692



ITEM	DWG./PART NO.	MATERIAL	QTY.
(1)	C208-0333-00	SDC 9" TANK WELDMENT 316L	1
(2)	A206-1718-00	DIP TUBE ASSEMBLY 316L	1
(3)	B506-0048-00	CLOSURE LID ASSEMBLY 316L	1
(4)	A100-0100-00 A100-0161-00 A100-0361-00	CLOSURE SEAL O-RING (A) E.P.D.M. (V) VITON (E) T.E.V.	1
(5)	A109-0003-00	RUBBER BOOT EPDM	1

\* SEE CURRENT SHOP ORDER FOR O-RING TYPE TO BE USED.

\*\* ITEM 5 IS OPTIONAL. INSTALL ONTO SKIRT WHEN P/N B501-4705-00-X-R IS ORDERED. (X BEING O-RING CHOICE E, F, OR V).

MATERIAL NOTES:  
MATERIAL TO BE T-304/316L STAINLESS STEEL. SHEET/PLATE STOCK PER A.S.M.E. SPEC SA-240. BAR STOCK PER A.S.M.E. SPEC SA-479. WROUGHT/FORGED STOCK PER A.S.M.E. SPEC SA-182. WELDED OR SEAMLESS PIPE PER A.S.M.E. SPEC SA-312. TUBING PER A.S.M.E. SPEC SA-249.

- (B) NOTES:
- CONSTRUCTION MEETS LATEST A.S.M.E. "UM" CODE & ADDENDA.
  - ALL WELDS TO BE GTAW (OR) AND GMAW..
  - MAXIMUM WORKING PRESSURE: 185 P.S.I.G. @ 100°F.
  - HYDROSTATIC TEST: 278 P.S.I.G.
  - FINISH: WHITE PICKLE, WELDS ARE AS WELDED.

BT-2	BT-23	CAL0446	NOTICE THIS DRAWING AND THE DATA SHOWN ARE PROPRIETARY INFORMATION AND SHALL NOT BE USED WITHOUT APPROVAL OF ALLOY PRODUCTS CORP.	UNLESS OTHERWISE SPECIFIED	DRAWN PH	DATE	TITLE 9" I.D. TANK ASSEMBLY 2 GALLONS W/ STD. METAL SKIRT A.S.M.E. 316L
				TOLERANCES .XX DECIMALS ± .030 .XXX DECIMALS ± .015 ANGLES ± 1°	APPROVED PE	09-25-95	
				REMOVE BURRS & SHARP EDGES	SCALE NONE		
				ALLOY PRODUCTS CORP. WAUKESHA, WISCONSIN	DWG. NO.	B501-4705-00	REVISION P