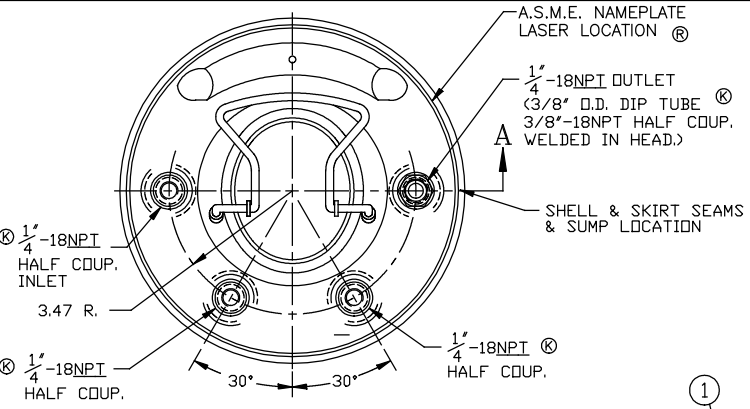
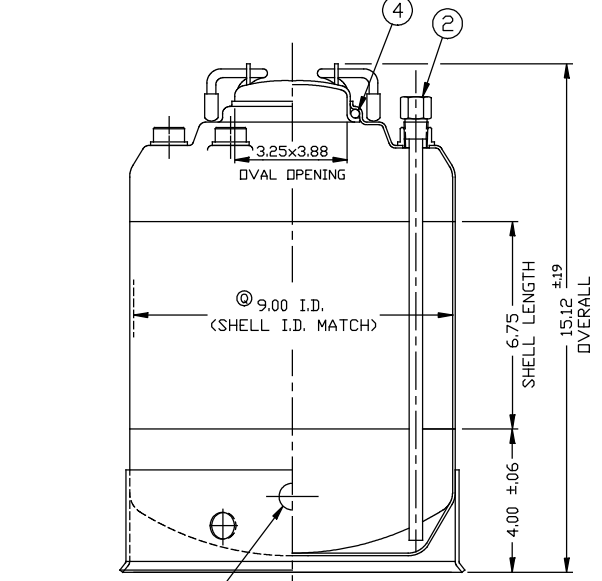


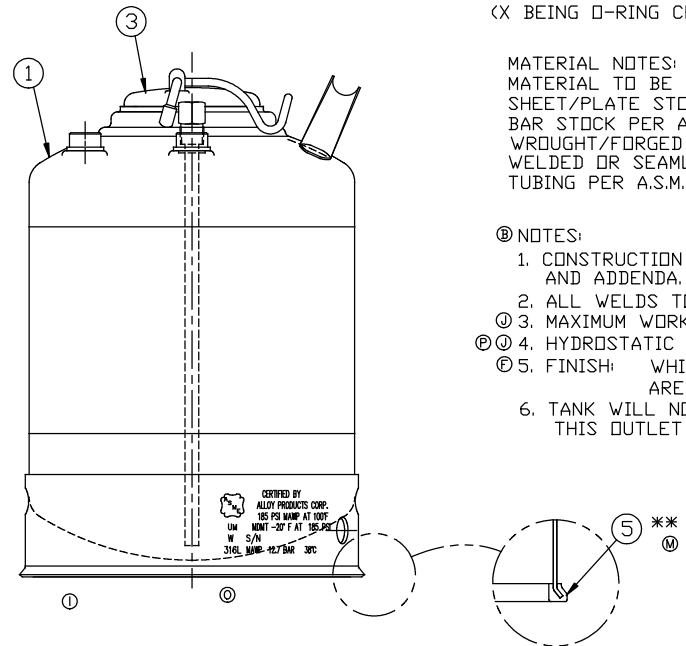
REVISION
(A) 07-11-96
C/012322
(B) 6-16-97
C/012677
(C) 3-23-98
C/012743
(D) 6-17-99
C/013332
(E) 6-17-99
C/012743
(F) 6-17-99
C/013280
(G) 7-13-2001
C/013461
(H) 7-13-2001
C/014101
(I) 7-18-2006
C/015555
(J) 10-16-2006
C/015614
(K) 3-19-2008
C/015884
(L) 6-23-2008
C/015938
(M) 10-10-2008
C/015992
(N) 3-29-2010
C/016194
(O) 1-17-2013
C/016694
(P) 5-28-2013
C/016771
(Q) 3-10-2017
C/017425
(R) 1-25-2018
C/017692



TOP VIEW



SECTION "A"



ITEM	DWG./PART NO.	MATERIAL	QTY.
(N) ①	C208-0334-00	SDC 9" TANK WELDMENT	316L 1
②	A206-1061-00	DIP TUBE ASS'Y	316L 1
③	B506-0048-00	CLOSURE LID ASS'Y	316L 1
* ④	A100-0100-00 A100-0161-00 A100-0361-00	CLOSURE SEAL O-RING	(A) E.P.D.M. (V) VITON (T) T.E.V. 1
** ⑤	A109-0003-00	RUBBER BOOT	EPDM 1

*SEE CURRENT SHOP ORDER FOR O-RING TYPE TO BE USED.
 (M) ** ITEM 5 IS OPTIONAL. INSTALL ONTO SKIRT WHEN P/N B501-4709-00-X-R IS ORDERED. (X BEING O-RING CHOICE E, F, OR V).

MATERIAL NOTES:
 MATERIAL TO BE T-304/316L STAINLESS STEEL.
 SHEET/PLATE STOCK PER A.S.M.E. SPEC SA-240.
 BAR STOCK PER A.S.M.E. SPEC SA-479.
 WROUGHT/FORGED STOCK PER A.S.M.E. SPEC SA-182.
 WELDED OR SEAMLESS PIPE PER A.S.M.E. SPEC SA-312.
 TUBING PER A.S.M.E. SPEC SA-249.

- ⑥ NOTES:
 1. CONSTRUCTION MEETS LATEST A.S.M.E. "UM" CODE AND ADDENDA.
 2. ALL WELDS TO BE GTAW (OR) AND GMAW.
 ③ 3. MAXIMUM WORKING PRESSURE: 185 P.S.I.G. @ 100°F.
 ④ 4. HYDROSTATIC TEST: 278 P.S.I.G.
 ⑤ 5. FINISH: WHITE PICKLE, WELDS ARE AS WELDED.
 6. TANK WILL NOT BE FULLY DRAINABLE WITH THIS OUTLET DESIGN.

BT-23	BT-2	CAL0446	NOTICE THIS DRAWING AND THE DATA SHOWN ARE PROPRIETARY INFORMATION AND SHALL NOT BE USED WITHOUT APPROVAL OF ALLOY PRODUCTS CORP.	UNLESS OTHERWISE SPECIFIED	DRAWN	DATE	TITLE	DWG. NO.	REVISION
				TOLERANCES .XX DECIMALS ± .030 .XXX DECIMALS ± .015 ANGLES ± 1° REMOVE BURRS & SHARP EDGES	PH APPROVED SCALE				
				ALLOY PRODUCTS CORP. WAUKESHA, WISCONSIN					