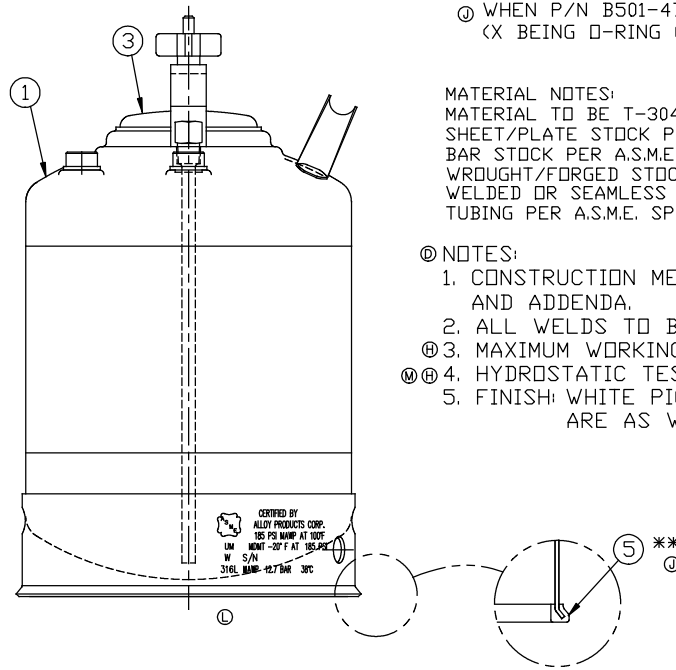
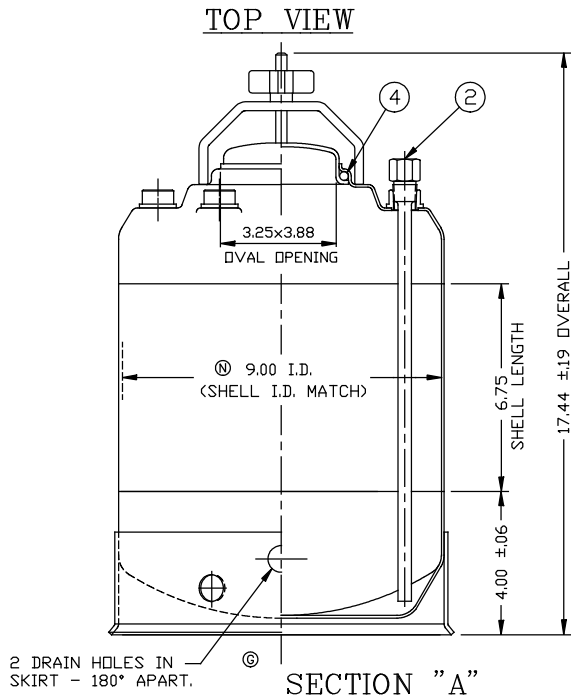
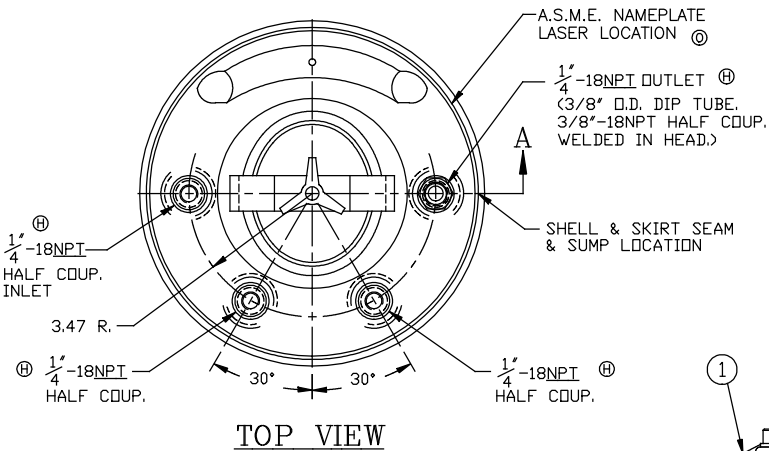


REVISION
A) 07-30-96
C) 012322
B) 6-17-99
C) 013332
C) 6-17-99
C) 012743
D) 6-17-99
C) 012677
E) 7-13-2001
C) 013461
F) 7-13-2001
C) 014101
G) 9-25-2006
C) 015555
H) 10-16-2006
C) 015614
I) 6-23-2008
C) 015938
J) 10-13-2008
C) 015992
K) 3-29-2010
C) 016194
L) 1-17-2013
C) 016694
M) 5-28-2013
C) 016771
N) 3-10-2017
C) 017425
O) 1-25-2018
C) 017692



ITEM	DWG./PART NO.	MATERIAL	QTY.
Ⓚ ①	C208-0334-00	SDC 9" TANK WELDMENT	316L 1
②	A206-1061-00	DIP TUBE ASSEMBLY	316L 1
③	B506-0049-00	VACUUM CLOSURE LID	316L 1
* ④	A100-0100-00 A100-0161-00 A100-0361-00	CLOSURE SEAL O-RING	④ E.P.D.M. ⑤ VITON ⑥ T.E.V. 1
** ⑤	A109-0003-00	RUBBER BOOT	EPDM 1

* SEE CURRENT SHOP ORDER FOR O-RING TYPE TO BE USED
 **ITEM 5 IS OPTIONAL. INSTALL ONTO SKIRT
 ④ WHEN P/N B501-4710-00-X-R IS ORDERED.
 (X BEING O-RING CHOICE E, F, OR V).

MATERIAL NOTES:
 MATERIAL TO BE T-304/316L STAINLESS STEEL.
 SHEET/PLATE STOCK PER A.S.M.E. SPEC. SA-240.
 BAR STOCK PER A.S.M.E. SPEC. SA-479.
 WROUGHT/FORGED STOCK PER A.S.M.E. SPEC. SA-182.
 WELDED OR SEAMLESS PIPE PER A.S.M.E. SPEC. SA-312.
 TUBING PER A.S.M.E. SPEC. SA-249.

- ① NOTES:
 1. CONSTRUCTION MEETS LATEST A.S.M.E. "UM" CODE AND ADDENDA.
 2. ALL WELDS TO BE GTAW (OR) AND GMAW.
 ③ 3. MAXIMUM WORKING PRESSURE: 185 P.S.I.G. @ 100 °F.
 ④ ④ 4. HYDROSTATIC TEST: 278 P.S.I.G.
 5. FINISH: WHITE PICKLE, WELDS ARE AS WELDED.

BT-2 BT-23	CAL0446	NOTICE THIS DRAWING AND THE DATA SHOWN ARE PROPRIETARY INFORMATION AND SHALL NOT BE USED WITHOUT APPROVAL OF ALLOY PRODUCTS CORP.	UNLESS OTHERWISE SPECIFIED	DRAWN	DATE	TITLE 9" I.D. TANK ASSEMBLY 3 GALLONS W/ METAL SKIRT & VAC. LID A.S.M.E. 316L
			TOLERANCES .XX DECIMALS ± .030 .XXX DECIMALS ± .015 ANGLES ± 1°	PH	09-25-95	
			REMOVE BURRS & SHARP EDGES	APPROVED		
				SCALE		
				NONE		
			ALLOY PRODUCTS CORP. WAUKESHA, WISCONSIN	DWG. NO.	B501-4710-00	REVISION