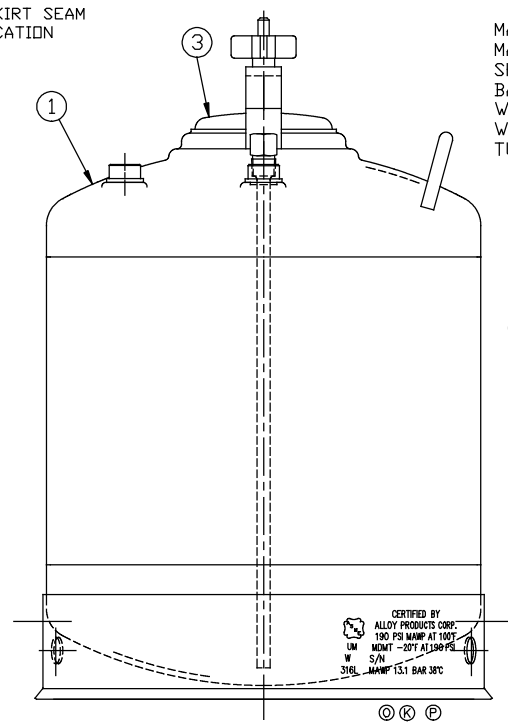
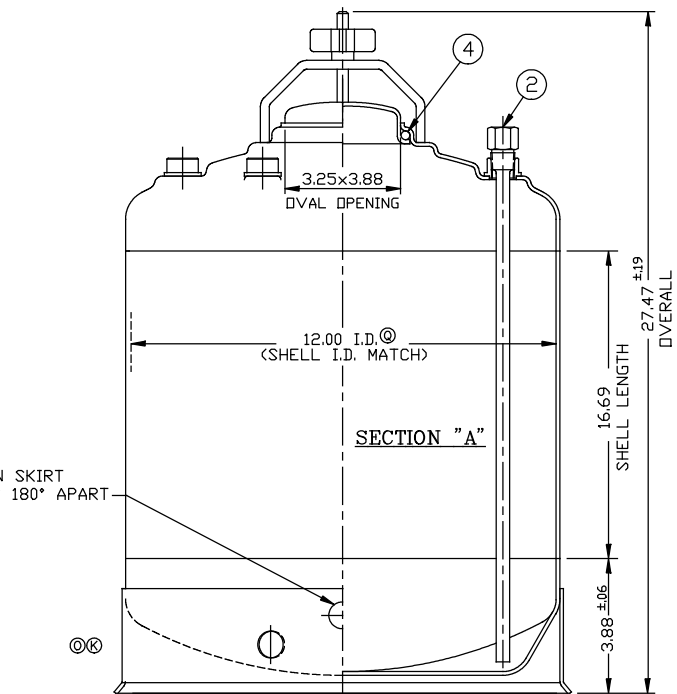
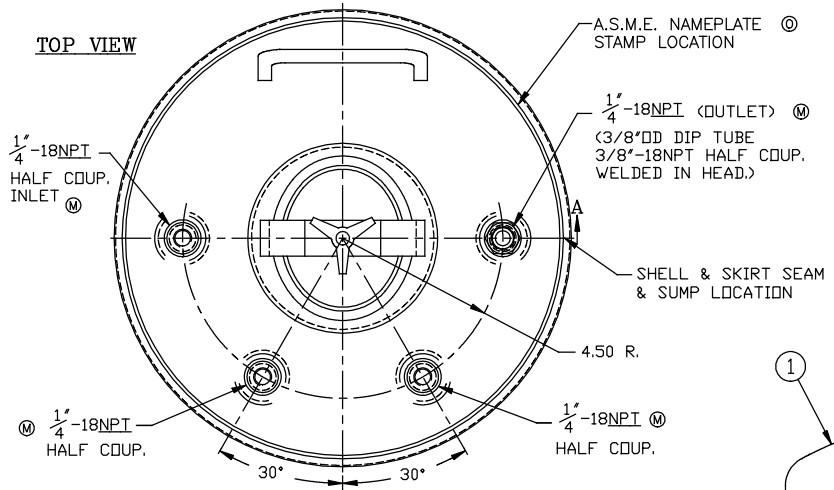


REVISION
A) 5-30-2000
C/O12488
B) 5-30-2000
C/O12677
C) 5-30-2000
C/O12161
D) 5-30-2000
C/O13290
E) 5-30-2000
C/O12743
F) 5-30-2000
C/O13332
G) 5-30-2000
C/O12322
H) 5-30-2000
C/O13461
I) 5-30-2000
C/O12998
J) 7-19-2001
C/O14101
K) 5-25-2006
C/O15517
L) 10-18-2006
C/O15614
M) 3-25-2008
C/O15884
N) 6-24-2008
C/O15938
O) 7-14-2011
C/O16278
P) 1-15-2013
C/O16694
Q) 2-06-2017
C/O17425



ITEM	DWG./PART NO.	MATERIAL	QTY.
①	C208-0426-00	SDC 12" TANK WELDMENT	316L 1
②	A206-1729-00	DIP TUBE ASSEMBLY	316L 1
③	B506-0049-00	VACUUM CLOSURE LID	316L 1
* ④	A100-0100-00 A100-0161-00 A100-0361-00	CLOSURE SEAL O-RING	④E.P.D.M. ④VITON ④T.E.V. 1

\* SEE CURRENT SHOP ORDER FOR O-RING TYPE TO BE USED.

MATERIAL NOTES:  
 MATERIAL TO BE TYPE 304/316L STAINLESS STEEL.  
 SHEET/PLATE STOCK PER A.S.M.E. SPEC. SA-240.  
 BAR STOCK PER A.S.M.E. SPEC. SA-479.  
 WROUGHT/FORGED STOCK PER A.S.M.E. SPEC. SA-182.  
 WELDED/SEAMLESS PIPE PER A.S.M.E. SPEC. SA-312.  
 TUBING PER A.S.M.E. SPEC. SA-249.

- NOTES: ④④
- CONSTRUCTION MEETS LATEST A.S.M.E. "UM" CODE & ADDENDA.
  - ALL WELDS TO BE GTAW (DR) AND GMAW.
  - ④④ 3. MAXIMUM WORKING PRESSURE: 190 P.S.I.G. @ 100°F.
  - ④④ 4. HYDROSTATIC TEST: 247 P.S.I.G.
  - ④ 5. FINISH: WHITE PICKLE, WELDS ARE AS WELDED.

BT-19	CAL0882	NOTICE THIS DRAWING AND THE DATA SHOWN ARE PROPRIETARY INFORMATION AND SHALL NOT BE USED WITHOUT APPROVAL OF ALLOY PRODUCTS CORP.	UNLESS OTHERWISE SPECIFIED	DRAWN PH	DATE	TITLE 12"ID TANK ASSEMBLY W/VACUUM LID 10 GALLON A.S.M.E. 316L
			TOLERANCES .XX DECIMALS ± .030 .XXX DECIMALS ± .015 ANGLES ± 1°	APPROVED PE	09-28-95	
BT-20			REMOVE BURRS & SHARP EDGES	SCALE NONE		
ALLOY PRODUCTS CORP. WAUKESHA, WISCONSIN				DWG. NO.	B501-4750-00	
						REVISION Q