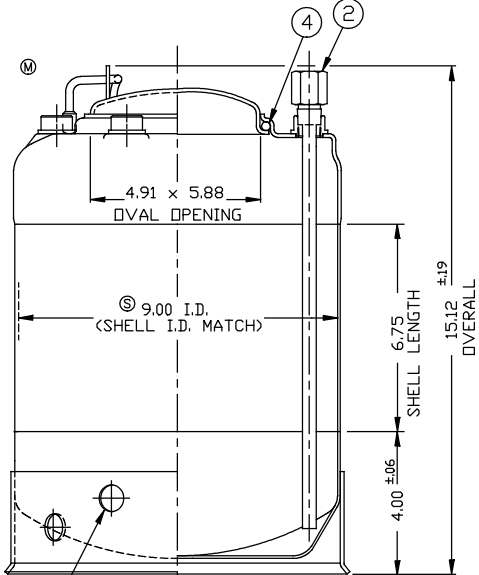
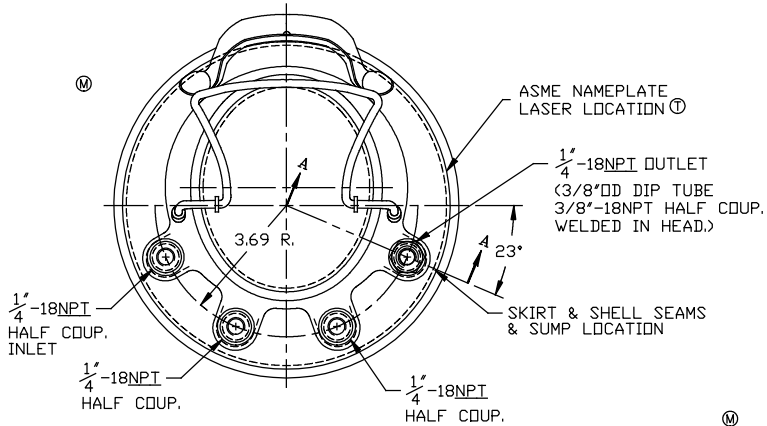
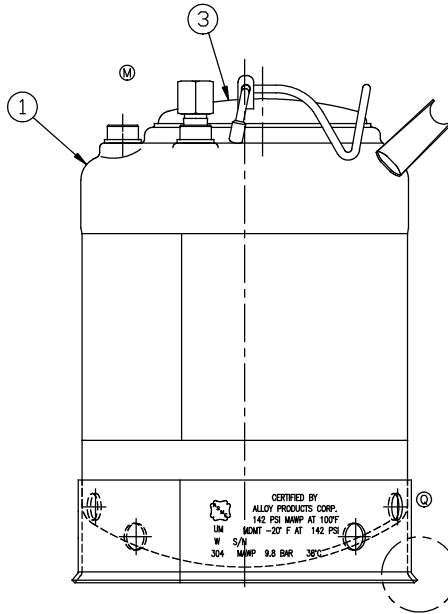


REVISION
A) 05-27-93
C/010700
B) 6-28-94
C/011554
E) 2-21-97
C/012137
D) 6-19-2000
C/012677
E) 6-19-2000
C/012743
F) 6-19-2000
C/013280
G) 6-19-2000
C/013332
H) 6-19-2000
C/013461
I) 3-07-2001
C/013973
J) 7-16-2001
C/014101
K) 9-28-2006
C/015555
L) 10-16-2006
C/015614
M) 4-21-2008
C/015884
N) 8-21-2008
C/015938
O) 10-14-2008
C/015922
P) 3-22-2010
C/016194
Q) 1-14-2013
C/016694
R) 6-11-2013
C/016771
S) 1-24-2018
C/017425
T) 1-24-2018
C/017692



2 DRAIN HOLES IN SKIRT - 180° APART. ①

SECTION "A-A"



MATERIAL NOTES:
MATERIAL TO BE TYPE 304 STAINLESS STEEL.
SHEET/PLATE STOCK PER A.S.M.E. SPEC. SA-240.
BAR STOCK PER A.S.M.E. SPEC. SA-479.
WROUGHT/FORGED STOCK PER A.S.M.E. SPEC. SA-182.
WELDED OR SEAMLESS PIPE PER A.S.M.E. SPEC. SA-312.
TUBING PER A.S.M.E. SPEC. SA-249.

NOTES:
1. CONSTRUCTION MEETS LATEST A.S.M.E.
"UM" CODE AND ADDENDA.
2. ALL WELDS TO BE GTAW (OR) AND GMAW
3. MAXIMUM WORKING PRESSURE: 142 P.S.I.G. @ 100°F.
4. HYDROSTATIC TEST: 213 P.S.I.G. ①
⑤. FINISH: WHITE PICKLE.
WELDS ARE AS WELDED.

ITEM	DWG./PART NO.	MATERIAL	QTY.
①	C208-0320-00	LOC 9" TANK WELDMENT	304 1
②	A206-4429-00	DIP TUBE ASSEMBLY	304 1
③	C506-0495-00	CLOSURE LID ASSEMBLY	304 1
④	A100-0376-00 A100-0280-00 A100-0383-00	CLOSURE SEAL O-RING	E.P.D.M. VITON ④ T.E.V. 1
⑤	A109-0003-00	RUBBER BOOT	EPDM 1

*SEE CURRENT SHOP ORDER FOR O-RING TYPE TO BE USED.

⑤ **ITEM 5 IS OPTIONAL. INSTALL ONTO SKIRT WHEN P/N B530-0586-00-X-R IS ORDERED. (X BEING O-RING CHOICE E, F, OR V).

BT-8 BT-15	CAL001	NOTICE THIS DRAWING AND THE DATA SHOWN ARE PROPRIETARY INFORMATION AND SHALL NOT BE USED WITHOUT APPROVAL OF ALLOY PRODUCTS CORP.	UNLESS OTHERWISE SPECIFIED	DRAWN SN	DATE 11-8-90	TITLE 9"ID TANK ASSEMBLY W/METAL SKT. & LOC 3 GALLONS
			TOLERANCES .XX DECIMALS ± .030 .XXX DECIMALS ± .015 ANGLES ± 1°	APPROVED JSH		A.S.M.E. 304
			REMOVE BURRS & SHARP EDGES	SCALE NONE	DWG. NO. B530-0586-00	REVISION T
		ALLOY PRODUCTS CORP. WAUKESHA, WISCONSIN				