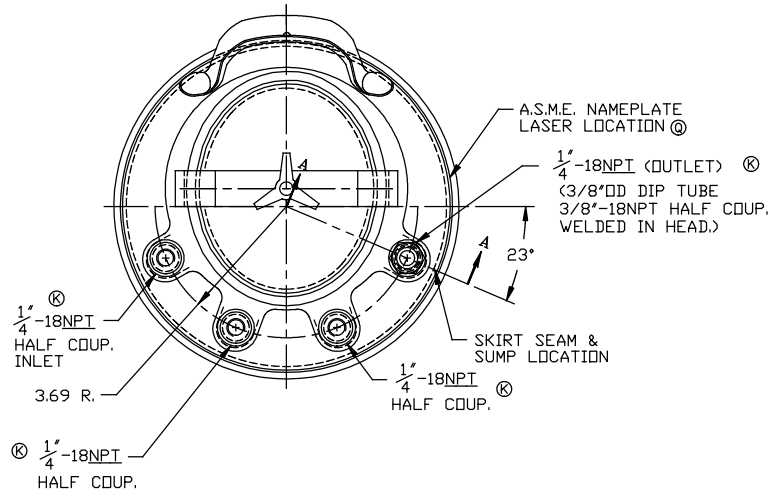
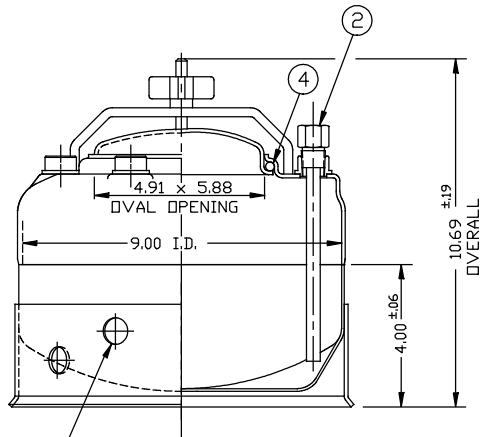
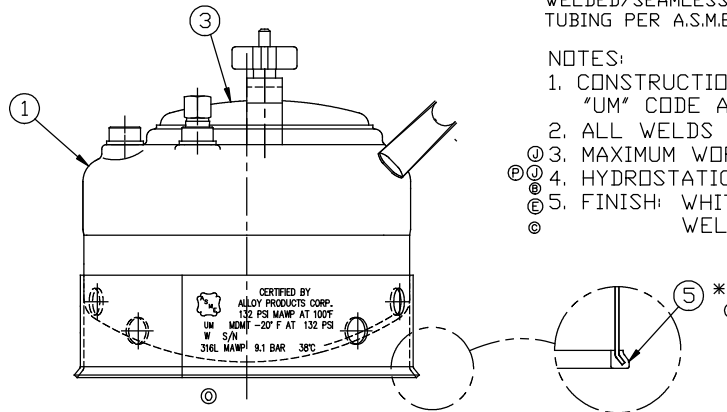


REVISION
(A) 5-22-98
C/012743
(B) 5-22-98
C/012677
(C) 5-22-98
C/012161
(D) 5-22-98
C/012322
(E) 6-21-2000
C/013280
(F) 6-21-2000
C/013332
(G) 6-21-2000
C/013461
(H) 7-25-2001
C/014101
(I) 9-25-2006
C/015555
(J) 10-23-2006
C/015614
(K) 4-21-2008
C/015884
(L) 8-11-2008
C/015938
(M) 10-15-2008
C/015992
(N) 4-14-2010
C/016194
(O) 2-06-2013
C/016694
(P) 6-04-2013
C/016771
(Q) 01-22-2018
C/017692



2 DRAIN HOLES IN
SKIRT - 180° APART.



ITEM	DWG./PART NO.	MATERIAL	QTY.
(1)	C208-0352-00	LDC 9" TANK WELDMENT	316L 1
(2)	A206-1737-00	DIP TUBE ASSEMBLY	316L 1
(3)	B506-0065-00	VAC. CLOSURE LID ASS'Y	316L 1
(4)	A100-0376-00 A100-0280-00 A100-0383-00 A100-0399-00	CLOSURE SEAL O-RING	EPDM, VITON, T.E.V., NITRILE 1
(5)	A109-0003-00	RUBBER BOOT	EPDM 1

*SEE CURRENT SHOP ORDER FOR
O-RING TYPE TO BE USED.

**ITEM 5 IS OPTIONAL. INSTALL ONTO SKIRT
WHEN P/N B530-2078-00-X-R IS ORDERED.
(X BEING O-RING CHOICE E, F, N, OR V).

MATERIAL NOTES:
MATERIAL TO BE TYPE 304/316L STAINLESS STEEL.
SHEET/PLATE STOCK PER A.S.M.E. SPEC. SA-240.
BAR STOCK PER A.S.M.E. SPEC. SA-479.
WROUGHT/FORGED STOCK PER A.S.M.E. SPEC. SA-182.
WELDED/SEAMLESS PIPE PER A.S.M.E. SPEC. SA-312.
TUBING PER A.S.M.E. SPEC. SA-249.

NOTES:

1. CONSTRUCTION MEETS LATEST A.S.M.E.
"UM" CODE AND ADDENDA.

2. ALL WELDS TO BE GTAW (OR) AND GMAW.

3. MAXIMUM WORKING PRESSURE: 132 P.S.I.G. @ 100°F.

4. HYDROSTATIC TEST: 198 P.S.I.G.

5. FINISH: WHITE PICKLE.
WELDS ARE AS WELDED.

NOTICE THIS DRAWING AND THE DATA SHOWN ARE PROPRIETARY INFORMATION AND SHALL NOT BE USED WITHOUT APPROVAL OF ALLOY PRODUCTS CORP.	BT-9 BT-23	UNLESS OTHERWISE SPECIFIED TOLERANCES .XX DECIMALS ± .030 .XXX DECIMALS ± .015 ANGLES ± 1° REMOVE BURRS & SHARP EDGES	DRAWN PH	DATE 10-03-95	TITLE 9"ID TANK ASSEMBLY 1 GAL. W/ LG. VAC. CLOSURE & METAL SKIRT A.S.M.E. 316L	DWG. NO. B530-2078-00	REVISION Q
			APPROVED PE				
			SCALE NONE				
			ALLOY PRODUCTS CORP. WAUKESHA, WISCONSIN				