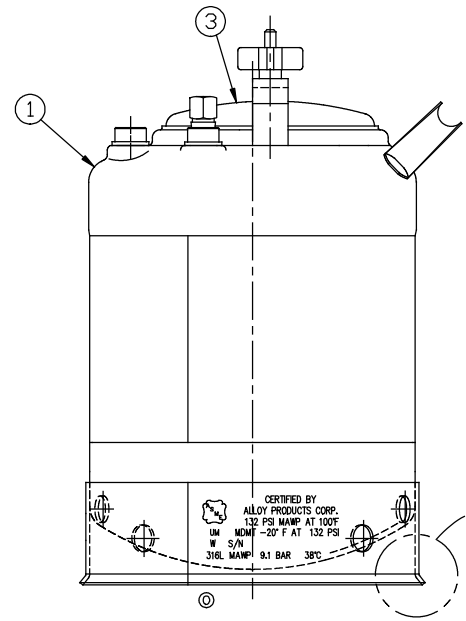
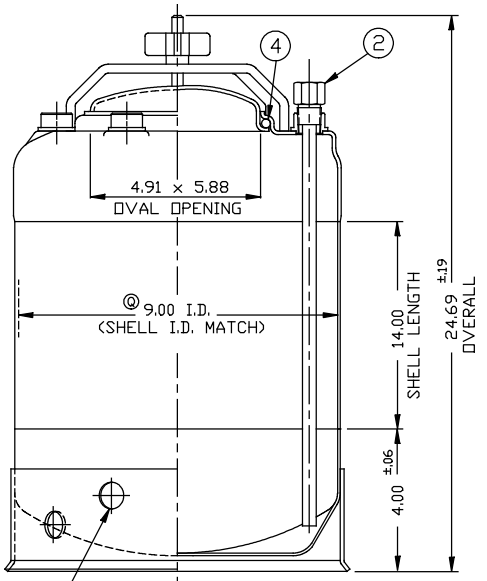
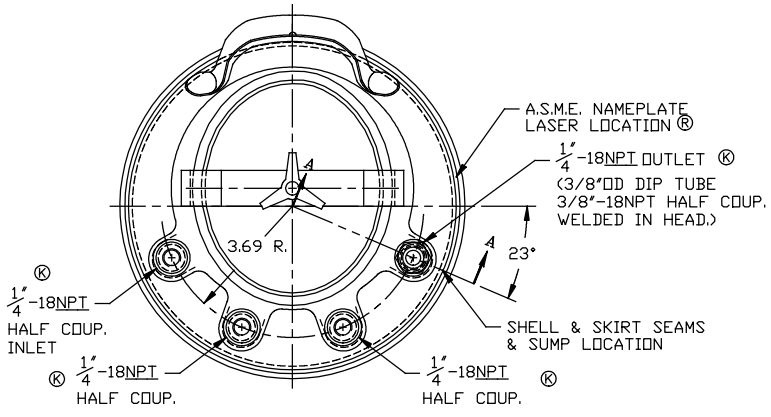


| REVISION     |
|--------------|
| A 6-22-2000  |
| C/012161     |
| B 6-22-2000  |
| C/012322     |
| C 6-22-2000  |
| C/012677     |
| D 6-22-2000  |
| C/012743     |
| E 6-22-2000  |
| C/013280     |
| F 6-22-2000  |
| C/013332     |
| G 6-22-2000  |
| C/013461     |
| H 7-25-2001  |
| C/014101     |
| I 9-28-2006  |
| C/015555     |
| J 10-23-2006 |
| C/015614     |
| K 4-24-2008  |
| C/015884     |
| L 8-21-2008  |
| C/015938     |
| M 10-15-2008 |
| C/015992     |
| N 4-14-2010  |
| C/016194     |
| O 2-06-2013  |
| C/016694     |
| P 6-04-2013  |
| C/016771     |
| Q 1-17-2017  |
| C/017425     |
| R 01-24-2018 |
| C/017692     |



| ITEM | DWG./PART NO.                                | MATERIAL             | QTY.                             |
|------|--|----------------------|----------------------------------|
| ①    | C208-0356-00                                 | LDC 9" TANK WELDMENT | 316L 1                           |
| ②    | A206-1740-00                                 | DIP TUBE ASSEMBLY    | 316L 1                           |
| ③    | B506-0065-00                                 | VACUUM LID ASSEMBLY  | 316L 1                           |
| ④    | A100-0376-00<br>A100-0280-00<br>A100-0383-00 | CLOSURE SEAL O-RING  | ④E.P.D.M.<br>④VITON<br>④T.E.V. 1 |
| ⑤    | A109-0003-00                                 | RUBBER BOOT          | EPDM 1                           |

\*SEE CURRENT SHDP ORDER FOR O-RING TYPE TO BE USED.

\*\*ITEM 5 IS OPTIONAL. INSTALL ONTO SKIRT WHEN P/N B530-2094-00-X-R IS ORDERED. (X BEING O-RING CHOICE E, F, OR V).

MATERIAL NOTES:  
 MATERIAL TO BE TYPE 304/316L STAINLESS STEEL.  
 SHEET/PLATE STOCK PER A.S.M.E. SPEC. SA-240.  
 BAR STOCK PER A.S.M.E. SPEC. SA-479.  
 WRDUGHT/FORGED STOCK PER A.S.M.E. SPEC. SA-182.  
 WELDED OR SEAMLESS PIPE PER A.S.M.E. SPEC. SA-312.  
 TUBING PER A.S.M.E. SPEC. SA-249.

- NOTES:
- CONSTRUCTION MEETS LATEST A.S.M.E. "UM" CODE AND ADDENDA.
  - ALL WELDS TO BE GTAW (OR) AND GMAW.
  - ③. MAXIMUM WORKING PRESSURE: 132 P.S.I.G. @ 100°F.
  - ④④. HYDROSTATIC TEST: 198 P.S.I.G.
  - ⑤. FINISH: WHITE PICKLE. WELDS ARE AS WELDED.

|  |                       |  |                                       |                  |  |
|--|-----------------------|--|---------------------------------------|------------------|--|
| NOTICE<br>THIS DRAWING AND THE DATA SHOWN ARE PROPRIETARY INFORMATION AND SHALL NOT BE USED WITHOUT APPROVAL OF ALLOY PRODUCTS CORP. | BT-9 BT-23<br>CAL0446 | UNLESS OTHERWISE SPECIFIED<br>TOLERANCES<br>.XX DECIMALS ± .030<br>.XXX DECIMALS ± .015<br>ANGLES ± 1° | DRAWN PH<br>APPROVED PE<br>SCALE NONE | DATE<br>10-03-95 | TITLE<br>9"ID TANK ASSEMBLY<br>5 GAL. W/LARGE VACUUM<br>CLOSURE & METAL SKIRT<br>A.S.M.E. 316L |
|  |                       | REMOVE BURRS & SHARP EDGES   | DWG. NO.<br>B530-2094-00              | REVISION<br>R    |  |
|  |                       | ALLOY PRODUCTS CORP.<br>WAUKESHA, WISCONSIN  |                                       |                  |  |