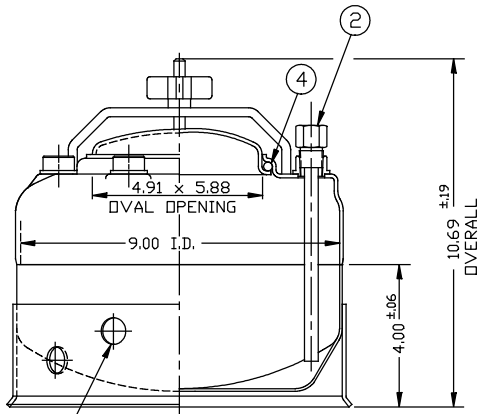
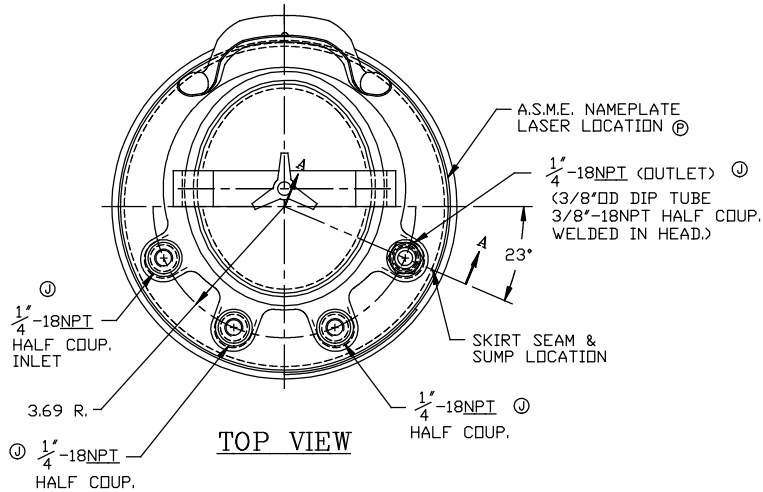
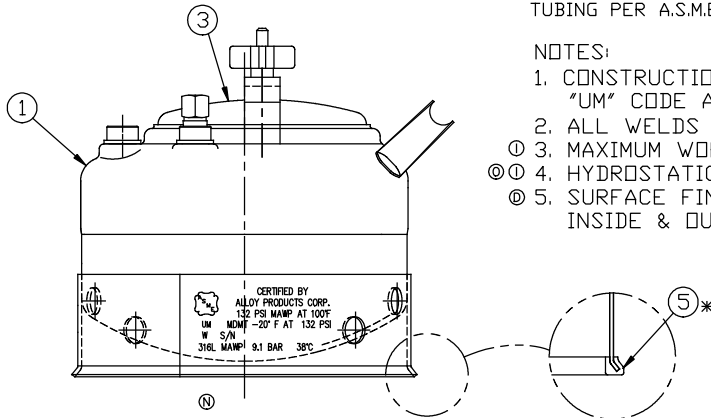


REVISION
A) 3-17-98
C/O 12161
B) 3-17-98
C/O 12677
C) 3-17-98
C/O 12743
D) 6-21-2000
C/O 13280
E) 6-21-2000
C/O 13332
F) 6-21-2000
C/O 13461
G) 7-25-2001
C/O 14101
H) 9-26-2006
C/O 15555
I) 10-23-2006
C/O 15614
J) 4-23-2008
C/O 15884
K) 8-25-2008
C/O 15938
L) 10-15-2008
C/O 15992
M) 4-14-2010
C/O 16194
N) 2-06-2013
C/O 16694
O) 6-05-2013
C/O 16771
P) 01-22-2018
C/O 17692



2 DRAIN HOLES IN SKIRT - 180° APART.

SECTION "A-A"



ITEM	DWG./PART NO.	MATERIAL	QTY.
M ①	C208-0352-00	LOC 9" TANK WELDMENT	316L 1
②	A206-1335-00	DIP TUBE ASSEMBLY	316L 1
③	B506-0125-00	VAC. CLOSURE LID ASS'Y	316L 1
* ④	A100-0376-00 A100-0280-00 A100-0383-00	CLOSURE SEAL O-RING	E.P.D.M. VITON T.E.V. 1
** ⑤	A109-0003-00	RUBBER BOOT	EPDM 1

*SEE CURRENT SHOP ORDER FOR O-RING TYPE TO BE USED.

④ **ITEM 5 IS OPTIONAL. INSTALL ONTO SKIRT WHEN P/N B530-2150-00-X-R IS ORDERED. (X BEING O-RING CHOICE E, F, OR V).

MATERIAL NOTES:

MATERIAL TO BE TYPE 304/316L STAINLESS STEEL. SHEET/PLATE STOCK PER A.S.M.E. SPEC. SA-240. BAR STOCK PER A.S.M.E. SPEC. SA-479. WROUGHT/FORGED STOCK PER A.S.M.E. SPEC. SA-182. WELDED OR SEAMLESS PIPE PER A.S.M.E. SPEC. SA-312. TUBING PER A.S.M.E. SPEC. SA-249.

NOTES:

1. CONSTRUCTION MEETS LATEST A.S.M.E. "UM" CODE AND ADDENDA.

2. ALL WELDS TO BE GTAW (OR) AND GMAW.

① 3. MAXIMUM WORKING PRESSURE: 132 P.S.I.G. @ 100 °F.

④ ④ 4. HYDROSTATIC TEST: 198 P.S.I.G.

⑤ 5. SURFACE FINISH:

INSIDE & OUT = ELECTRO-POLISH.

WELDS ARE AS WELDED.

BT-9 BT-23	NOTICE	UNLESS OTHERWISE SPECIFIED	DRAWN PH	DATE	TITLE 9"ID TANK ASSEMBLY 1 GAL. W/ LG. VAC. CLOSURE & METAL SKIRT A.S.M.E. 316L
	THIS DRAWING AND THE DATA SHOWN ARE PROPRIETARY INFORMATION AND SHALL NOT BE USED WITHOUT APPROVAL OF ALLOY PRODUCTS CORP.	TOLERANCES	APPROVED PE	10-04-95	
		REMOVE BURRS & SHARP EDGES	SCALE NONE		
		ALLOY PRODUCTS CORP. WAUKESHA, WISCONSIN	DWG. NO.	B530-2150-00	REVISION P