

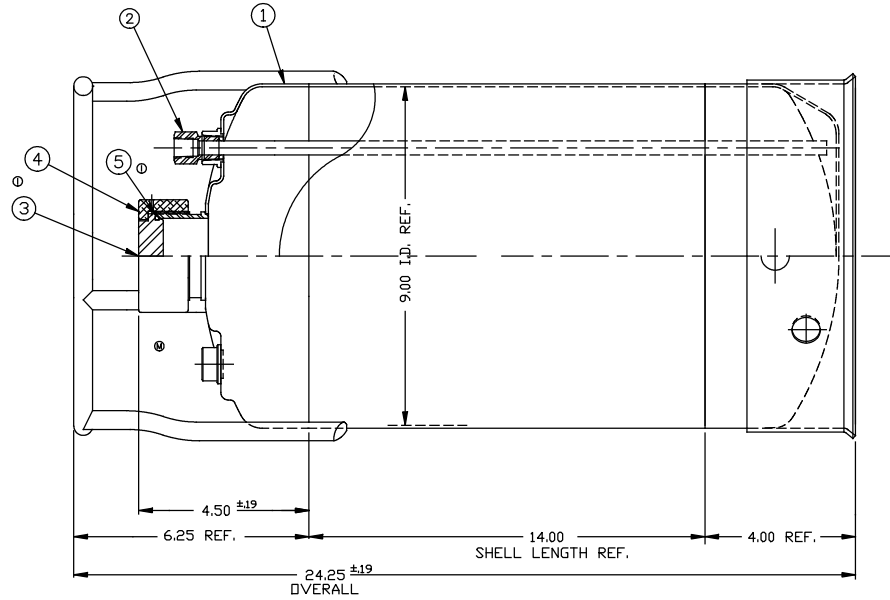
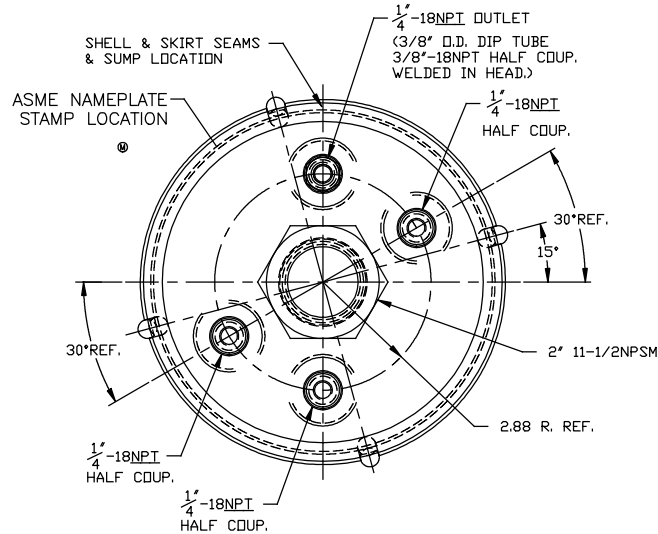
REVISION
Q 11-15-2000
C 012530
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C 013765
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C 013332
Q 7-27-2001
C 014101
Q 6-07-2006
C 015443
Q 8-29-2006
C 015555
Q 10-18-2006
C 015614
Q 5-29-2008
C 015938
Q 5-29-2008
C 016053
Q 4-06-2010
C 016194

NOTES:

1. CONSTRUCTION MEETS LATEST A.S.M.E. "UM" CODE & ADDENDA.
2. ALL WELDS TO BE GTAW (OR) AND GMAW.
3. MAXIMUM WORKING PRESSURE: 185 P.S.I.G. @ 100°F. Ⓢ
4. HYDROSTATIC TEST: 241 P.S.I.G. Ⓢ
5. SURFACE FINISH: WHITE PICKLE. WELDS ARE AS WELDED. Ⓢ

MATERIAL NOTES:

MATERIAL TO BE TYPE 304/316/316L STAINLESS STEEL.
SHEET/PLATE PER A.S.M.E. SPEC. SA-240.
BAR STOCK PER A.S.M.E. SPEC. SA-479.
WROUGHT/FORGED STOCK PER A.S.M.E. SPEC. SA-182.
WELDED OR SEAMLESS PIPE PER A.S.M.E. SPEC. SA-312.
TUBING PER A.S.M.E. SPEC. SA-249.
ALUMINUM BAR STOCK PER A.S.M.E. SPEC. SB-211.



ITEM	DWG./PART NO.	MATERIAL	QTY.
①	C208-0390-00	CODE 2 9" TANK WELDMENT 316L	1
②	A206-1740-00	DIP TUBE ASSEMBLY 316L	1
③	A011-0205-01	CODE 2 CLOSURE LID 316L	1
④	A003-0052-00	2"-11 1/2NPS HEX NUT ALUM	1
⑤	A100-0309-00	TEFLON	8
⑤	A100-0279-00	VITON	1
⑤	A100-0279-00	E.P.D.M.	10

* SEE CURRENT SHOP ORDER FOR O-RING TYPE TO BE USED.

BT-22 BT-23	CA10446	NOTICE THIS DRAWING AND THE DATA SHOWN ARE PROPRIETARY INFORMATION AND SHALL NOT BE USED WITHOUT APPROVAL OF ALLOY PRODUCTS CORP.	UNLESS OTHERWISE SPECIFIED TOLERANCES .XX DECIMALS ± .030 .XXX DECIMALS ± .010 ANGLES ± 1° REMOVE BURRS & SHARP EDGES	DRAWN SN APPROVED PE SCALE NONE	DATE 7-30-96	TITLE 9" ID TANK ASSEMBLY 5 GALLON W/METAL SKIRT A.S.M.E. 316L	REVISION N
ALLOY PRODUCTS CORP. WAUKESHA, WISCONSIN					DWG. NO. C526-0460-00		