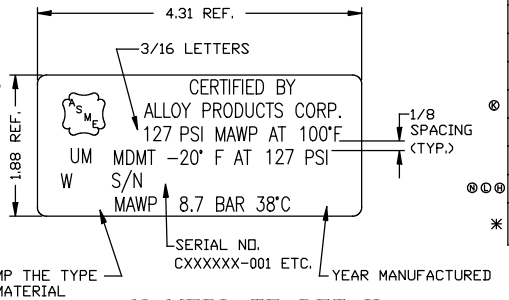
REVISION
Ⓐ 7-31-96
C/O 12161
Ⓑ 10-19-99
C/O 12677
Ⓒ 10-19-99
C/O 12743
Ⓓ 10-19-99
C/O 13280
Ⓔ 10-19-99
C/O 13333
Ⓕ 10-19-99
C/O 13461
Ⓖ 4-24-00
C/O 13610
Ⓗ 4-24-00
C/O 13681
Ⓘ 7-26-2001
C/014101
Ⓙ 4-22-2002
C/014406
Ⓚ 5-18-2006
C/015517
Ⓛ 10-24-2006
C/015614
Ⓜ 9-22-2008
C/015938
Ⓝ 3-05-2014
C/016922
Ⓞ 1-30-2017
C/017425
Ⓟ 4-13-2017
C/017528

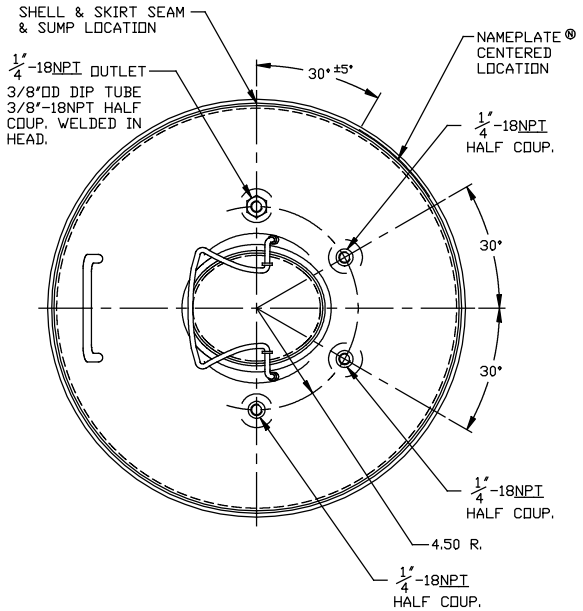
MATERIAL NOTES:
MATERIAL TO BE TYPE 304/316L STAINLESS STEEL.
SHEET/PLATE STOCK PER A.S.M.E. SPEC. SA-240.
WROUGHT/FORGED STOCK PER A.S.M.E. SPEC. SA-182.
WELDED OR SEAMLESS PIPE PER A.S.M.E. SPEC. SA-312.
BAR STOCK PER A.S.M.E. SPEC. SA-479.
TUBING PER A.S.M.E. SPEC. SA-249.

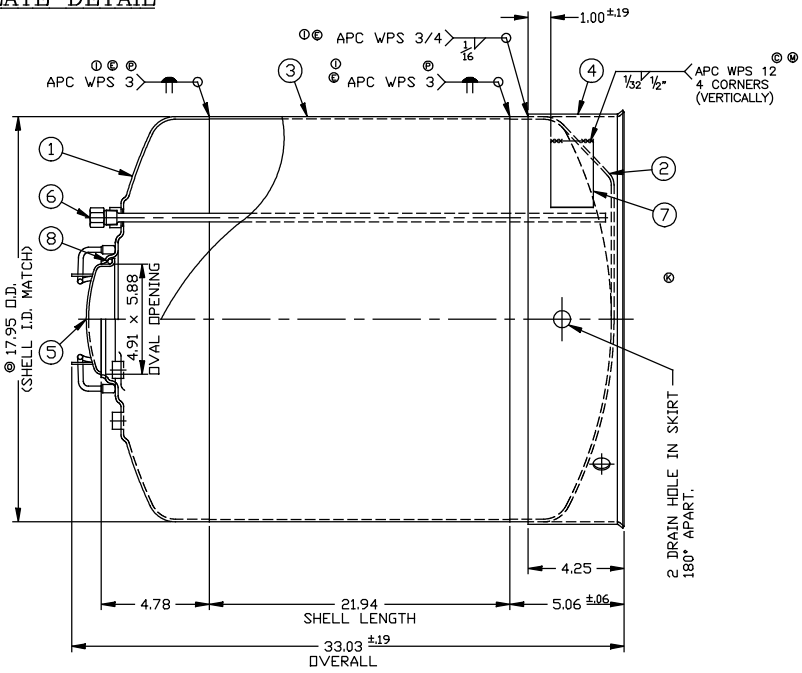


NAMEPLATE DETAIL®

ITEM	DWG./PART NO.	MATERIAL		QTY.
1	C207-3278-00	TOP HEAD #11GA.(.120)	316L	1
2	C012-0591-00	BOTTOM HEAD #11GA.(.120)	316L	1
3	B013-0173-05	SHELL #12GA.(.105)	316L	1
4	C231-1186-00	SKIRT	304	1
5	C506-0126-00	CLOSURE LID ASSEMBLY	316L	1
6	A206-1816-00	DIP TUBE ASSEMBLY	316L	1
7	A015-1646-00	A.S.M.E. NAMEPLATE	304	1
8	A100-0376-00 A100-0280-00 A100-0383-00	CLOSURE SEAL O-RING	E.P.D.M. VITON Ⓟ T.E.V.	1

* SEE CURRENT SHOP ORDER FOR O-RING TYPE TO BE USED.





NOTES: ⒶⒷ
1. CONSTRUCTION MEETS LATEST A.S.M.E. "UM" CODE AND ADDENDA.
2. ALL WELDS TO BE GTAW (OR) AND GMAW.
ⓃⓄⓅ3. MAXIMUM WORKING PRESSURE: 127 P.S.I.G. @ 100°F.
ⓃⓄⓅⓆ4. HYDROSTATIC TEST: 166 P.S.I.G.
Ⓓ 5. SURFACE FINISH: ELECTRO-POLISH INSIDE & OUT, WELDS ARE AS WELDED.
Ⓒ

Ⓗ | BT-53 | CAL0736

NOTICE: THIS DRAWING AND THE DATA SHOWN ARE PROPRIETARY INFORMATION AND SHALL NOT BE USED WITHOUT APPROVAL OF ALLOY PRODUCTS CORP.

UNLESS OTHERWISE SPECIFIED
TOLERANCES
.XX DECIMALS ± .030
.XXX DECIMALS ± .015
ANGLES ± 1°
REMOVE BURRS & SHARP EDGES

ALLOY PRODUCTS CORP.
WAUKESHA, WISCONSIN

DRAWN PH
APPROVED PE
SCALE NONE
DATE 11-10-95

TITLE 18"OD TANK ASSEMBLY STD. LID & SUMP 30 GALLONS A.S.M.E. 316L

DWG. NO. C530-2285-00
REVISION P