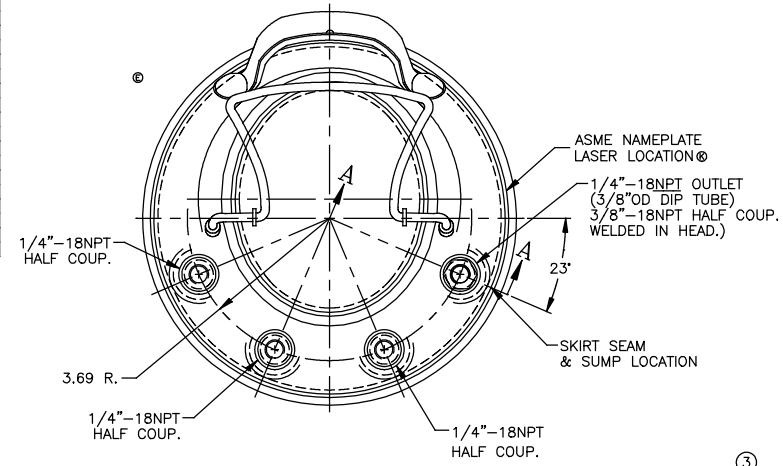
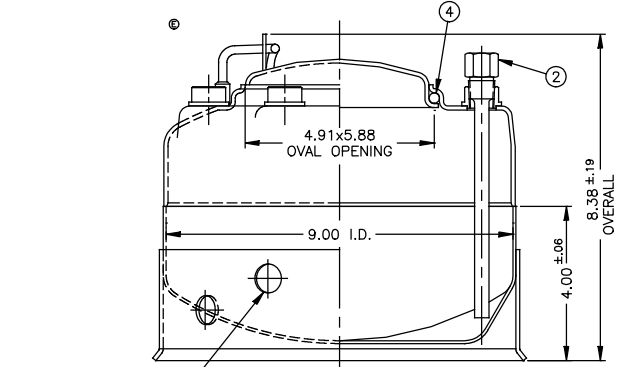


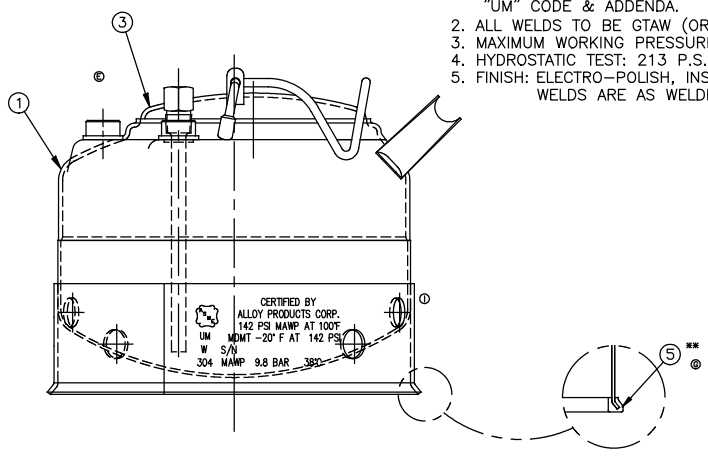
REVISION
5-19-2000
013699
7-13-2001
014101
9-29-2008
015555
10-16-2008
015614
4-18-2008
015884
8-21-2008
015938
10-2-2008
015992
3-22-2010
016194
1-14-2013
016694
6-11-2013
016771
1-23-2018
017692



TOP VIEW



SECTION "A-A"



ITEM	DWG./PART NO.	MATERIAL	QTY.
①	C208-0318-00	LOC 9" TANK WELDMENT	304 1
②	A206-4434-00	DIP TUBE ASSEMBLY	304 1
③	C506-0496-00	CLOSURE LID ASSEMBLY	304 1
*	A100-0376-00	CLOSURE SEAL O-RING	E.P.D.M.
	A100-0280-00		VITON
	A100-0383-00		T.E.V.
** ⑤	A109-0003-00	RUBBER BOOT	E.P.D.M. 1

* SEE CURRENT SHOP ORDER FOR O-RING TYPE TO BE USED.
 ** ITEM 5 IS OPTIONAL. INSTALL ONTO SKIRT WHEN P/N C530-3346-00-X-R IS ORDERED. (X BEING O-RING CHOICE E, F, OR V).

MATERIAL NOTES:
 MATERIAL TO BE TYPE 304 STAINLESS STEEL.
 SHEET/PLATE STOCK PER A.S.M.E. SPEC. SA-240.
 BAR STOCK PER A.S.M.E. SPEC. SA-479.
 WROUGHT/FORGED STOCK PER A.S.M.E. SPEC. SA-182.
 WELDED OR SEAMLESS PIPE PER A.S.M.E. SPEC. SA-312.
 TUBING PER A.S.M.E. SPEC. SA-249.

NOTES:
 1. CONSTRUCTION MEETS LATEST A.S.M.E. "UM" CODE & ADDENDA.
 2. ALL WELDS TO BE GTAW (OR) AND GMAW.
 3. MAXIMUM WORKING PRESSURE: 142 P.S.I.G. @ 100°F.
 4. HYDROSTATIC TEST: 213 P.S.I.G. @ 100°F.
 5. FINISH: ELECTRO-POLISH, INSIDE & OUT. WELDS ARE AS WELDED.

BT-8 BT-15	NOTICE THIS DRAWING AND THE DATA SHOWN ARE PROPRIETARY INFORMATION AND SHALL NOT BE USED WITHOUT APPROVAL OF ALLOY PRODUCTS CORP.	DWG. UNITS ARE IN INCHES UNLESS OTHERWISE SPEC'D.	DRAWN	DATE	9" I.D. TANK ASSEMBLY L.O.C. STANDARD LID 1 GALLON W/STD. METAL SKIRT A.S.M.E.
		TOLEANCES .XX DECIMALS ±.030 .XXX DECIMALS ±.015 ANGLES ±1'	KC	12-17-1999	
			APPR'D	PLT'D SCALE	304
			PE	1/4	REV. K
ALLOY PRODUCTS CORP WAUKESHA, WISCONSIN					DWG. NO. C530-3346-00