

| REVISION |
|--------------|
| ① 8-16-00 |
| C/013280 |
| ② 8-16-2000 |
| C/013332 |
| ③ 8-16-2008 |
| C/013765 |
| ④ 7-27-2001 |
| C/014101 |
| ⑤ 6-08-2004 |
| C/015092 |
| ⑥ 10-04-2008 |
| C/015217 |
| ⑦ 10-04-2008 |
| C/015555 |
| ⑧ 10-19-2008 |
| C/015443 |
| ⑨ 10-30-2008 |
| C/015614 |
| ⑩ 8-19-2008 |
| C/015905 |
| ⑪ 8-19-2008 |
| C/015938 |
| ⑫ 5-26-2009 |
| C/016053 |
| ⑬ 6-25-2008 |
| C/015992 |
| ⑭ 4-16-2010 |
| C/016194 |
| ⑮ 4-27-2011 |
| C/016336 |
| ⑯ 7-20-2011 |
| C/016439 |
| ⑰ 01-10-2018 |
| C/017425 |
| ⑱ 01-12-2018 |
| C/017682 |

NOTES:

- CONSTRUCTION COMPLIES WITH LATEST REVISION[Ⓞ] OF U.N./DOT CFR 49 parts 171-180 AND Ⓞ A.S.M.E. "UM" CODE & ADDENDA.
- ALL WELDS TO BE GTAW (OR) AND GMAW.
- MAXIMUM WORKING PRESSURE: 185 P.S.I.G. Ⓞ 100 °F.
- HYDROSTATIC TEST: 241 P.S.I.G. Ⓞ
- AIR TEST: 15 P.S.I.G. Ⓞ
- FINISH: ELECTRO-POLISH INSIDE & OUT. WELDS ARE AS WELDED. Ⓞ
- DROP, LEAKPROOF, STACKING, VIBRATION, AND HYDROSTATIC TEST.
- DROPTEST: FOR DESIGN QUALIFICATION TESTING, DROP 3. FOR PERIODIC TESTING, DROP 1.
- THE VESSEL WAS TESTED USING (4) 1/4" PIPE PLUGS AND ONE APC STANDARD CLOSURE LID ASSEMBLY B506-0039-00.

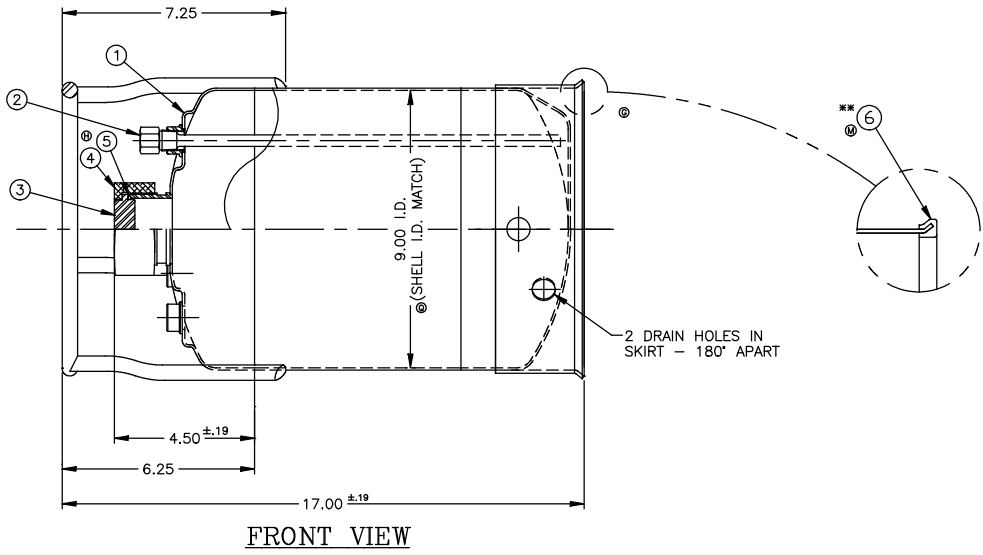
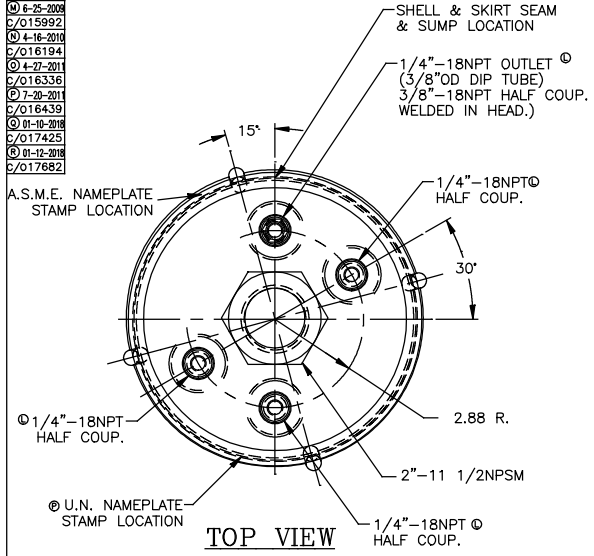
MATERIAL NOTES:

MATERIAL TO BE TYPE 304/316L STAINLESS STEEL. SHEET/PLATE STOCK PER A.S.M.E. SPEC. SA-240. BAR STOCK PER A.S.M.E. SPEC. SA-479. WROUGHT/FORGED STOCK PER A.S.M.E. SPEC. SA-182. WELDED OR SEAMLESS PIPE PER A.S.M.E. SPEC. SA-312. TUBING PER A.S.M.E. SPEC. SA-249. ALUMINUM BAR STOCK PER A.S.M.E. SPEC. SB-211.

| ITEM | DWG./PART NO. | MATERIAL | QTY. |
|------|---------------|------------------------|------------|
| ① | C208-0403-00 | CODE2 9" TANK WELDMENT | 316L 1 |
| ② | A206-1337-00 | DIP TUBE ASSEMBLY | 316L 1 |
| ③ | A011-0205-02 | CODE 2 CLOSURE CAP | 316L 1 |
| ④ | A003-0052-00 | 2"-11 1/2NPS HEX NUT | ALUM 1 |
| ⑤ | A100-0309-00 | O-RING | TEFLON |
| | A100-0278-00 | | VITON |
| | A100-0279-00 | | E.P.D.M. |
| ⑥ | A109-0003-00 | RUBBER BOOT | E.P.D.M. 1 |

* SEE CURRENT SHOP ORDER FOR O-RING TYPE TO BE USED.

Ⓞ*** ITEM 6 IS OPTIONAL. INSTALL ONTO SKIRT WHEN P/N C533-0233-00-X-R IS ORDERED. (X BEING O-RING CHOICE E, F, OR V).



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| BT-231BT-02 CALO446 | NOTICE THIS DRAWING AND THE DATA SHOWN ARE PROPRIETARY INFORMATION AND SHALL NOT BE USED WITHOUT APPROVAL OF ALLOY PRODUCTS CORP. | DWG. UNITS ARE IN INCHES UNLESS OTHERWISE SPEC'D. TOLERANCES: .XX DECIMALS ±.030 .XXX DECIMALS ±.015 ANGLES ±1° | DRAWN MCY | DATE 01-13-99 | 9" I.D. TANK ASSEMBLY C2 CLOSURE 3 GALLON W/METAL SKIRT A.S.M.E. U.N. 316L |
| | | | APPR'D PE | PLTD SCALE 1/5 | |
| ALLOY PRODUCTS CORP WAUKESHA, WISCONSIN | | | | DWG. NO. C533-0233-00 | REV. R |